



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D3407-047
Job Sheet 197030

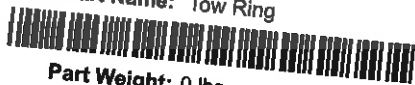


Part No: D3407-047

Part Name: Tow Ring

Job Qty: 6 pcs

DAS
21
8-89



Part Weight: 0 lbs

Job Created: 6/27/19

Due Date: 7/3/19

Type: AOG

Status: New

Job Tracking No:

Created By: Linda Lacelle

Priority: Medium

Description:

Note: IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Large Fab - Welded Assy-1	6 pcs	7/3/19		0.00	1.25	Workcenter / Supplier Lead Time	
							Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
							Large Fab - 11 (Various)	
110	QC 9	6 pcs	7/3/19		0.00	0.00	QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	
							QC 9 - 9	
							QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
120	QC 5	6 pcs	7/3/19		0.00	0.00		

DAS
24
8-89

DAS
24
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Container No: S226589



Part: D3407 - 047

Job No: 197030

Material No/Batch: S226589

Location: G

Inspector:

Date:

Actions: Various STC's

Date: 10/25/19

Print 6/27/19 5:48 PM

130 Powdercoat - 1 White G(A)-
B4B

6
pcs

7/3/19

0.00 0.23

QC 5 - 9
QC 5 - 50
QC 5 - 30
QC 5 - 40

Powdercoat - 1 - B4B
Powdercoat - 2 - B4B
Powdercoat - 3 - B4B
Powdercoat - 4 - B4B

140 QC 3

6
pcs

7/3/19

0.00 0.00

QC 3 - 10
QC 3 - 13
QC 3 - 15
QC 3 - 17
QC 3 - 18
QC 3 - 2
QC 3 - 28
QC 3 - 3
QC 3 - 30
QC 3 - 34
QC 3 - 36
QC 3 - 41
QC 3 - 51
QC 3 - 58
QC 3 - 59
QC 3 - 68
QC 3 - 9
QC 3 - 40
QC 3 - 19
QC 3 - 43
QC 3 - 24
QC 3 - 61
QC 3 - 81

150 Packaging 3-1 - Stock - B4B

6
pcs

7/3/19

0.00 0.00

Packaging 3 - 1 - B4B
Packaging 3 - 2 - B4B
Packaging 3 - 3 - B4B
Packaging 3 - 4 - B4B
Packaging 3 - 5 - B4B
Packaging 3 - 6 - B4B
Packaging 3 - 7 - B4B
Packaging 3 - 8 - B4B
Packaging 3 - 9 - B4B
Packaging 3 - 10 - B4B
Packaging 3 - 11 - B4B
Packaging 3 - 12 - B4B
Packaging 3 - 13 - B4B
Packaging 3 - 14 - B4B
Packaging 3 - 15 - B4B
Packaging 3 - 16 - B4B
Packaging 3 - 17 - B4B
Packaging 3 - 18 - B4B
Packaging 3 - 19 - B4B
Packaging 3 - 20 - B4B
Packaging 3 - 21 - B4B
Packaging 3 - 22 - B4B
Packaging 3 - 23 - B4B
Packaging 3 - 24 - B4B
Packaging 3 - 25 - B4B
Packaging 3 - 26 - B4B
Packaging 3 - 27 - B4B
Packaging 3 - 28 - B4B

12 Pcs

Oscar

NOV 13 2019

BL 19 10 28

DAS
NOV 04 2019 40
9-89

ST536

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	12	6 pcs	7/3/19	0.00 0.00	QC 21 - SA - 21 ✓
					QC 21 - SA - 70
					QC 21 - SA - 53
					ST530 DAS NOV 13 2019
Part Op 100 - (Weld per dwg A/R S.S. rod Batch: <u>M102516</u>) Weld D3407-9/-5 using welding rod TIG174 as per Dwg D3407 & Descriptions: QSI 004 A/R TIG174 ROD Batch: _____ 110 - (QC9- Inspect visual per QSI004- Fusion Welds) 120 - (QC5- Inspect part completeness to step on W/O) 130 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) **Mask Threaded Section** START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ 140 - (QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3407-5	Ring	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	52172005	
D3407-9	Stem	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	5219022	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Welded Assy-1	D3407-5	6	0	0	
	D3407-9	6	0	0	
Part Specifications					
Specifications could not be found.					

Plex 6/27/19 9:16 AM dart.lacelle.linda